



Dart Aerospace Ltd.
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D412-760-011
Job Sheet 196634



Part No: D412-760-011

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/18/19

Job Tracking No:

Due Date: 7/26/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		DAS
							Packaging 1 - 6		28
							Packaging 1 - 7		9-89
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S193020



Part: D412-760-011

Job No: 196634

Serial No/Batch: S193020

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 2, FAA-STD SR024921

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120 QC 4	1 pcs	7/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/26/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	75
				QC 4 - 68	9-89
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
135 DC - 1 - B4B	1 pcs	7/26/19	0.00 0.00	Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	75
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	7/26/19	0.00 0.00	DC - 1 - B4B	JUN 26 2019
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	JUN 26 2019
				QC 21 - FG - 53	DAS

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-011
 Location: FG049

135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

010550

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189689
D3574-2	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189730
D3575-1	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189797
D3575-2	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189833
D3580-1	Joggle Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5147297
D3628-1	Washer, Cupped	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	5149046
D3628-3	Cupped Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5113539
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5118187
MS24694-S54	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	3152667
NAS1149D0363J	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5176545
NAS1149D0463J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5174671

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-1	1	3	0
	D3574-2	1	3	0
	D3575-1	1	3	0
	D3575-2	1	4	0
	D3580-1	6	31	0
	D3628-1	14	130	0
	D3628-3	6	351	0
	MS24694-S100	6	36	0
	MS24694-S54	14	236	0
	NAS1149D0363J	28	1,079	0
	NAS1149D0463J	12	2,668	0

Part Specifications

Specifications could not be found.

Plex 6/18/19 9:17 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
-1					D3574-1	CABIN FLOOR PROTECTOR
-1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
-1					D3575-1	CABIN FLOOR PROTECTOR
-1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
-6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
-14	40	14	14	10	D3628-1	CUPPED WASHER
-6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
-28		28	28		NAS1149D0363J	WASHER (AN960JD10)
-12		12	12		NAS1149D0463J	WASHER (AN960JD416)
-14		14	14		MS24694S54	SCREW
-6		6	6		MS24694S100	SCREW

Part Number D412-760-011
Description CABIN FLOOR PROTECTOR

[illegible]